



# <u>CUMULUS</u>™

SLPP-15 CASE PACKER

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# Servo-driven case packer for round and square containers.

Containers come in a row on a conveyor and enter into the machine. A pneumatic pusher will move one row onto a stainless steel table. The pusher repeats the movement until the designated pattern is complete. An operator forms boxes in the Wexxar BEL 5252u. A Servo Y-Z Vacuum Pick & Place takes the container pattern, inspects the tracking codes (optional) and inserts the containers in their pattern into the case. The operator moves the filled case through to a Wexxar case sealer.

## **FEATURES AND BENEFITS**

- · Increase productivity, simple and flexible solution for manufacturers looking to automate their end of line process
- NJM Servo Y-Z Vacuum Pick & Place
- · Wexxar BEL 5252u Semi-Automatic Case Former & Sealer
- · B&R controls
- · Pick & Place system is ready to integrate cameras for serialization aggregation; Optel serialization is optional
- · Ideal for pharmaceutical, nutraceutical, contract packers
- · Small footprint; modular machine

#### TYPICAL PRODUCT SPECIFICATIONS

CASE DIMENSIONS	Length	Min: 8 in / 203 mm Max: 26 in / 672 mm				
	Width	Min: 6 in / 152 mm Max: 16 in / 406 mm				
	Height	Min: 5 in / 127 mm Max: 15 in / 381 mm				
BOTTLE DIMENSIONS	Width / Diameter	Min: 1 in / 25 mm Max: 6 in / 152 mm				
	Height	Min: 2 in / 51 mm Max: 8 in / 203 mm				
AIR & ELECTRICAL REQUIREMENTS	Power Supply	SLPP-15: 208V/240V, 1 phase 5252u: 120V, 1 phase				
	Air Requirement	9 psi, 7 scfm				

SPEEDS	Array	<b>6</b> container/ case	<b>12</b> container/ case	<b>24</b> container/ case
	Nb layer	1	1	2
	Max Picks/min	10	10	10
	Max Cases/min	10	10	5
	Bottles/min	60-90	120-180	120-180

Case per minute speed is subject to operator case handling

- 2 operators up to 10 cases/min
- 1 operator approx. 5 to 7 cases/min

### **PARTNERED TOGETHER**

Together with ProMach Innovation Center and Wexxar Bel® (a ProMach product brand) NJM provides an EOL solution to move containers from the table to the case.







This equipment can be purchased separately or as part of a fully integrated packaging line. Contact your NJM sales representative for full details on other packaging equipment and complete turnkey line integration services.



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