



**AUTOCOLT™ IV 326**

Labeler offers the ultimate in versatility, as well as servo-driven labeling precision. It handles a variety of container shapes and label configurations at speeds of up to 300 cpm, with a wide array of options available.

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**AUTOCOLT™ IV 326 LABELING**



# AUTOCOLT™ IV 326

## PRESSURE SENSITIVE LABELER

### STANDARD FEATURES

- Allen Bradley Compact Logix PLC with Kinetix servomotor technology for machine control
- Allen Bradley PanelView Plus 1000 10" color touch screen HMI for operator control
- Heavy duty enclosed aluminum frame base with stainless steel panels
- 5.25" web width
- Repeatable indication points for all machine settings
- Flag-on roll on label capability
- Speeds up to 300 cpm

### SIZE OF LABELS

- Label length: Min. 5/8" (16mm) to Max. 12" (304 mm)
- Width of web: Min. 3/4" (19 mm) to Max 5.25" (133 mm)
- Label roll diameter: 14" (optional 18" with 313)

### CONTAINERS

- Height: Min. 1" (25 mm) Max 14" (355mm)
- Diameter: Min. 1" (25 mm ) Max 5" (127mm)

### AIR & ELECTRICAL REQUIREMENTS

- Power Supply: 208-230V / 50-60 Hz / 3 phase
- Air requirement: 90 psi, 1scfm (with optional coder)



### OPTIONS

- Model 313 dual label roll feeder
- LRS905 label removal system
- Single or Dual feed-screw drive
- Servo overhead stabilizing belt
- Servo standard wrap belt
- Servo orienting wrap belt for multi-panel Labeling
- Rotary applicators for multi-panel labeling
- Servo-Mechanical Oscillating Pressure Station (OPS)
- Trunnion handling system for high speed labeling of small containers
- Servo driven free loop vacuum system for continuous motion printing on labels
- Thermal transfer or laser printing
- Vision system for label & outsert inspection
- Model SIDESERT 277 servo driven outsert applicator
- Servo driven SIDESERT carton feeder
- Model TOPSERT 277 applicator to apply outserts to caps with hot melt glue
- Validation documentation package

### AUTOCOLT™ IV 326 - FLOOR PLANS

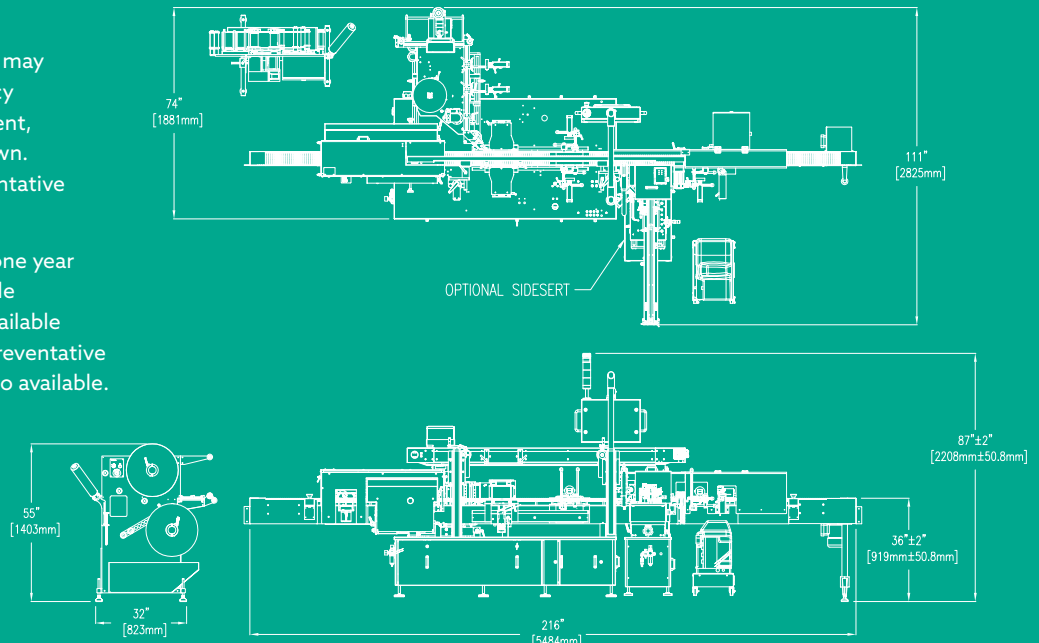
Dimensions shown are for basic machines and may vary depending on options. In view of our policy of continuing research and product improvement, actual specifications may vary from those shown. Please consult with an NJM Packaging representative regarding your specific requirements.

All NJM Packaging equipment is covered by a one year warranty on parts. A comprehensive nationwide service, parts, and sales support program is available for the life of your equipment. A customized Preventative Maintenance Program for this equipment is also available.

Contact our Customer Service Department at (603) 448-3940 for more information.

This equipment can be purchased separately or as part of a fully integrated packaging line.

Contact your sales representative for full details on other packaging equipment and complete turnkey line integration services.



# THE AUTOSERT™ FAMILY

## HOT MELT GLUE OUTSERTER 277 Auto SIDESERT or TOPSERT

The next-generation in hot melt glue outsert applicators, can be configured to apply SIDESERTS or TOPSERTS to accommodate your specific pharmaceutical labeling requirements.

### STANDARD FEATURES

- Stainless steel construction
- Servo driven pick & place mechanism
- No tool changeover
- Low outsert detectors
- PLC controls
- Quick disconnect sensors
- Touch screen operator interface



### TOPSERT 277

- Width of outserts: 1" to 3" (25-76mm)
- Height of outserts: 1.125" to 3" (29-76mm)
- Thickness of outserts: 0.125" to .75" (3-19mm)
- Bottle height: 2" to 8" (51-203mm)
- Carton Feeder Included
- Speeds up to 280 cpm



### SIDESERT 277

- Width of outserts: 1" to 2.75" (25-70mm)
- Height of outserts: 1.125" to 4" (29-102mm)
- Thickness of outserts: 0.125" to 1.5" (3-38mm)
- Speeds up to 280 cpm
- Available Option: Carton Feeder



The world's proven, trusted, single-source provider of automated packaging machinery for pharmaceutical, nutraceutical, and personal care products, NJM offers both stand-alone solutions and integrated systems for packagers of solid dose and liquid pharmaceuticals, biopharmaceuticals, vitamins, and food supplements. As part of the ProMach Pharma business line, NJM helps our customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package. Learn more about NJM at [www.NJMPackaging.com](http://www.NJMPackaging.com) and more about ProMach at [ProMachBuilt.com](http://ProMachBuilt.com).

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